

Union Victory is one of the biggest stockist & exporters of ERW pipes, HFW pipes, LSAW pipes, JCEO pipes & seamless pipes.

We stock full range of steel pipes/tubes of superior quality, including those of line pipes, boiler tubes, structural tubes, mechanical tubes, galvanized pipes/tubes, medium & high pressure pipes, lower & high temperature pipes.



ERW Pipes



LSAW Pipes



SSAW Pipes



With coatings



Casing Tubes



Heavy Wall Pipes



Black surface Pipes



Coating Pipes

★ Available Materials:

- Carbon Steel;
- Alloy Steel;
- Stainless Steel.

★ Specifications:

- Welded pipe/tube:

-HFW/ERW/EFW

Outside Diameter: 21.3-609.6mm (1/2"-24"), Wall Thickness: 3.2-15.9mm

-UOE/JCOE/LSAW

Outside Diameter: 406.4-1422mm (16"-56"), Wall Thickness: 6.4-50mm

- Seamless pipe/tube:

- Hot-Rolled/Hot-Expanding Seamless:

Outside Diameter: 10.3-914.4mm (1/8"-36"), Wall Thickness: 1.24-150mm

-Cold-Drawn Seamless:

Outside Diameter: 10.3-219.1mm (1/8"-8"), Wall Thickness: 0.8-20mm

◇ Boiler Tube/ 锅炉管

▲ Application:

Boiler tubes are used in:

- Fire-tube boiler, a type of boiler in which hot gases from a fire pass through one or more tubes running through a sealed container of water
- Water-tube boiler, a type of boiler in which water circulates in tubes heated externally by firevessel and boiler.



- Economizer Tube;
- Water wall Tube;
- Superheater Tube;
- Reheater Tube;
- Steam Pipeline.



▲ Available Standards:

- GB 3087: 10, 20;
- GB 5310-95: 20G, 25MnG, 15MoG, 20MoG, 12CrMoG, 15CrMoG, 12Cr2MoG, 12Cr1MoVG, 1Cr18Ni9, 1Cr19Ni11Nb;
- DIN 17175: St35.8, St45.8, 15Mo3, 13CrMo44, 10CrMo910, 14MoV63, 12Cr1MoV;
- ASTM A179M: SA-179;
- ASTM A192M: SA-192;
- ASTM A106: SA-106B, SA-106C;
- ASTM A209M: SA-209 T1, SA-209 T1b, SA-209 T1a;
- ASTM A210M: SA-210A1, SA-210C;
- ASTM A213: T2, T11, T12, T22, T23, T24, T91, T911, T92, T122, TP304H, TP321H, TP347H, S30432, TP310HCBN, TP304/TP304L, TP316/TP316L, TP321;
- ASTM A335: P1, P2, P5, P9, P11, P12, P22, P23, P91, P92, P911, P122;
- EN10216-2: P195GH, P235GH, P265GH, 15Mo3, 16Mo3, 10CrMo5-5, 13CrMo4-5, 10CrMo9-10;

▲ Available Sizes:

- Hot finished: OD: 22.0-824.0mm; WT: 2.0-65.0mm.
- Cold finished: OD: 8.0-159.0mm; WT: 1.2-18.0mm.

▲ Tolerance on Sizes: Follow standards or according to requirements.

▲ Tests: Ultrasonic testing, eddy current testing, magnetic flux leakage testing, magnetic particle testing and other nondestructive testing.